

REP-REP-RAE9328S7D36S-2802020 Removing and installing or replacing transmission oil sump (GS7D36SG)

VIN: E202021

Vehicle: 3' / E90 / Sedan / M3 / S65 / USA / left-hand drive / MANUAL / 2009 / 9

System version: 1.1.5

Data version: 3.43

**28 02 020
installing or replacing transmission oil sump (GS7D36SG)**

Removing and



Important!

Remove transmission oil sump only after it has cooled down.
 It is essential to adhere to conditions of absolute cleanliness.
 Any dirty parts must be cleaned before the hydraulic cap is loosened.
 After completion of work, check [transmission oil level](#).
 Use only the [approved transmission oil](#).
 Failure to comply with this instruction will result in serious damage to the twin-clutch gearbox.



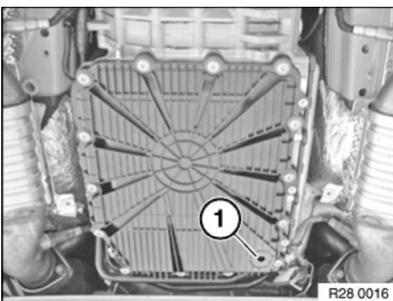
Recycling:

Catch and dispose of escaping transmission oil.
 Observe country-specific waste disposal regulations.



Necessary preliminary work:

- Remove rear [underbody protection](#)

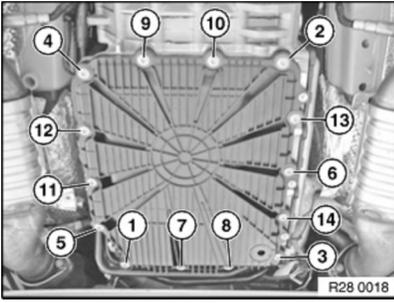


Remove oil drain plug (1).
 Tightening torque: [28 00 3AZ](#).
 Drain off transmission oil.

Unscrew all bolts.
 Remove transmission oil sump (1).

Installation note:
 Clean sealing ring groove with fluff-free cloth.

Installation note:



Insert screws until contact with screw heads is made.
Screw down to torque in specified sequence (1-14).
Tightening torque: [28 00 4AZ](#).